## SIEMENS

## Data sheet

## 6ES7512-1DK01-0AB0



SIMATIC DP, CPU 1512SP-1 PN for ET 200SP, Central processing unit with Work memory 200 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 48 ns bit performance, SIMATIC Memory Card required, BusAdapter required for Port 1 and 2

General information	
Product type designation	CPU 1512SP-1 PN
HW functional status	FS05
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
<ul> <li>Module swapping during operation (hot swapping)</li> </ul>	Yes; Multi-hot swapping
Isochronous mode	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
²t	0.14 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	200 kbyte
• integrated (for data)	1 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes

CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	200 kbyte
FC	
Number range	0 65 535
• Size, max.	200 kbyte
OB	
• Size, max.	200 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
Counters, timers and their retentivity	
oounters, timers and their retentivity	
S7 counter	
	2 048
S7 counter	2 048
S7 counter • Number	2 048 Yes
S7 counter • Number Retentivity	
S7 counter • Number Retentivity — adjustable	
S7 counter • Number Retentivity — adjustable IEC counter	Yes
S7 counter • Number Retentivity — adjustable IEC counter • Number	Yes
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity	Yes Any (only limited by the main memory)
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable	Yes Any (only limited by the main memory)
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times	Yes Any (only limited by the main memory) Yes
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number	Yes Any (only limited by the main memory) Yes
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S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable	Yes Any (only limited by the main memory) Yes 2 048
S7 counter • Number Retentivity adjustable IEC counter • Number Retentivity adjustable S7 times • Number Retentivity adjustable IEC timer	Yes Any (only limited by the main memory) Yes 2 048 Yes
S7 counter • Number Retentivity — adjustable IEC counter • Number Retentivity — adjustable S7 times • Number Retentivity — adjustable IEC timer • Number	Yes Any (only limited by the main memory) Yes 2 048 Yes
S7 counter         • Number         Retentivity         — adjustable         IEC counter         • Number         Retentivity         — adjustable         S7 times         • Number         Retentivity         — adjustable         IEC times         • Number         Retentivity         — adjustable         IEC timer         • Number         Retentivity	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
S7 counter         • Number         Retentivity         — adjustable         IEC counter         • Number         Retentivity         — adjustable         S7 times         • Number         Retentivity         — adjustable         IEC times         • Number         Retentivity         — adjustable         IEC timer         • Number         Retentivity         — adjustable	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs,
S7 counter         • Number         Retentivity	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes
S7 counter         • Number         Retentivity         adjustable         IEC counter         • Number         Retentivity         adjustable         S7 times         • Number         Retentivity         adjustable         IEC timer         • Number         Retentivity         adjustable         IEC timer         • Number         Retentivity         adjustable         Data areas and their retentivity         Retentive data area (incl. timers, counters, flags), max.         Flag	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
S7 counter         • Number         Retentivity         - adjustable         IEC counter         • Number         Retentivity         - adjustable         S7 times         • Number         Retentivity         - adjustable         IEC times         • Number         Retentivity         - adjustable         IEC timer         • Number         Retentivity         - adjustable         Data areas and their retentivity         Retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
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S7 counter         • Number         Retentivity         - adjustable         IEC counter         • Number         Retentivity         - adjustable         S7 times         • Number         Retentivity         - adjustable         IEC times         • Number         Retentivity         - adjustable         IEC timer         • Number         Retentivity         - adjustable         Data areas and their retentivity         Retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
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Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	·
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Address space per module	
Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048
	bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	1
Number of IO Controllers	
<ul> <li>integrated</li> </ul>	1
• Via CM	0
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
<ul> <li>Quantity of operable ET 200SP modules, max.</li> </ul>	64
<ul> <li>Quantity of operable ET 200AL modules, max.</li> </ul>	16
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	Yes; via BusAdapter
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Number of ports	3; 1. integr. + 2. via BusAdapter
integrated switch	Yes
BusAdapter (PROFINET)	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x M12, BA 2x FC, BA 2x LC, BA LC/RJ45, BA LC/FC, BA 2x SCRJ, BA SCRJ/RJ45, BA SCRJ/FC,
Protocols	
IP protocol	Yes; IPv4

	Vac
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	N
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu$ s to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu$ s of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
- for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
- PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
- activation/deactivation of I-devices	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
2. Interface	
Interface types	
• RS 485	Yes; Via CM DP module
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
SIMATIC communication	Yes
PROFIBUS DP master	
Number of connections, max.	48; Of which 4 each reserved for ES and HMI
Number of DP slaves, max.	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

Services	
— PG/OP communication	Yes
— Equidistance	No
<ul> <li>— Isochronous mode</li> </ul>	No
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
RS 485	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
Number of connections per CP/CM	32
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
<ul> <li>— Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
- several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,

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	Basic256Sha256
— User authentication	"anonymous" or by user name & password
- Number of connections, max.	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max.</li> </ul>	300
<ul> <li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>— Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>— Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>— Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul> <li>Number of sessions, max.</li> </ul>	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
- Number of server methods, max.	20
— Number of inputs/outputs per server method, max.	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	1 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul>	1 000
Alarms and Conditions	Yes
— Number of program alarms	100
— Number of alarms for system diagnostics	50
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	22
Number of login stations for message functions, max.	32 Yes
Program alarms Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes

	Derinharal inputa/autauta
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
Required Motion Control resources	
	40
— per speed-controlled axis	80
— per positioning axis	160
— per synchronous axis	
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>Number of positioning axes at motion control cycle</li> </ul>	10
of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C
vertical installation, min.	-25 °C; No condensation
vertical installation, max.	50 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— LAD — FBD	Yes
— STL — SCL	Yes
	Yes
— GRAPH	Yes
Know-how protection	Vez
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes

<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g

last modified:

4/25/2024 🖸